epd-norge
Global program operatør

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

MAX

BLÅ STATION

The Norwegian EPD Foundation

Owner of the declaration:
Blå Station AB

Product:
MAX

Declared unit:
1 pcs

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 026:2022 Part B for Furniture

Program operator:
The Norwegian EPD Foundation

Declaration number:

NEPD-9404-9005

Registration number:

NEPD-9404-9005

Issue date: 18.03.2025

Valid to: 18.03.2030

EPD software:
LCAno EPD generator ID: 761397

General information

Product

MAX

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-norge.no

Declaration number:

NEPD-9404-9005

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 026:2022 Part B for Furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs MAX

Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

Owner of the declaration:

Blå Station AB
Contact person: William Lövdahl
Phone: 044-30 00 348
e-mail: william@blastation.se

Manufacturer:

Blå Station AB

Place of production:

Blå Station AB

, Sweden

Management system:

ISO 9001:2015 - ISO 14001:2015

Organisation no:

556272-1091

Issue date:

18.03.2025

Valid to:

18.03.2030

Year of study:

Functional unit:

Max is a soft comfort in generous shape. Johan Ansander has transformed his all-wooden easy-chair Maximus into springy lushness. Max will populate any space, private or public, with a boisterous character almost as if the furniture piece had a life of its own. Johan Ansander has put plenty of time in meticulously crafted seams that result in a happy mimetic attitude.

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: William Lövdahl

Reviewer of company-specific input data and EPD: Isaac Svensson

Verification of EPD tool:

Approved:

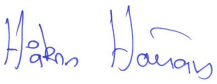
Håkon Hauan
Managing Director of EPD-Norway

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)



Håkon Hauan, CEO EPD-Norge

Product

Product description:

MAX is a furniture produced for non-domestic environments, providing softness and elegance through through it´s generous shape. Max is a continuation of Maximus, as well as two completely independent characters.' While Maximus is all softly shaped wood, Max is crafted with nosaq springs covered with molded foam all held in place by an exact and quite demanding stitching process. The tensioned convex surface ensures comfort and a novel expression that lasts, while also keeping the graphic expression happy and present.

https://www.blastation.com/products/product-families/maximus/max

Product specification

Materials: Fully upholstered Easy Chair. Steel and wood frame. Nosag springs. Molded polyurethane. Upholstered in fabric or leather. Wooden feet with plastic fittings.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Steel	6,72	46,43	1,25	18,60
Plastic - Polyurethane (PUR)	6,28	43,39	0.00	0.00
Textile - Wool	0,97	6,73	0,10	11,20
Wood - Plywood	0,49	3,44	0.00	0.00
Total	14,47	100,00	1,36	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging	3,25	23,86	2,28	70,00
Packaging - Recycled plastic	0,37	2,72	0,37	100,00
Packaging - Wood	10,00	73,42	0,00	0,00
Total incl. packaging	28,09	100,00	4,01	

Technical data:

Dimensions:

Seat height 41
Overall height 75
Seat width 63
Overall width 63
Seat depth 47
Overall depth 70

Market:

European market

Reference service life, product

The lifetime of the product depends on the application.

Reference service life, building

LCA: Calculation rules

Declared unit:

1 pcs MAX

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

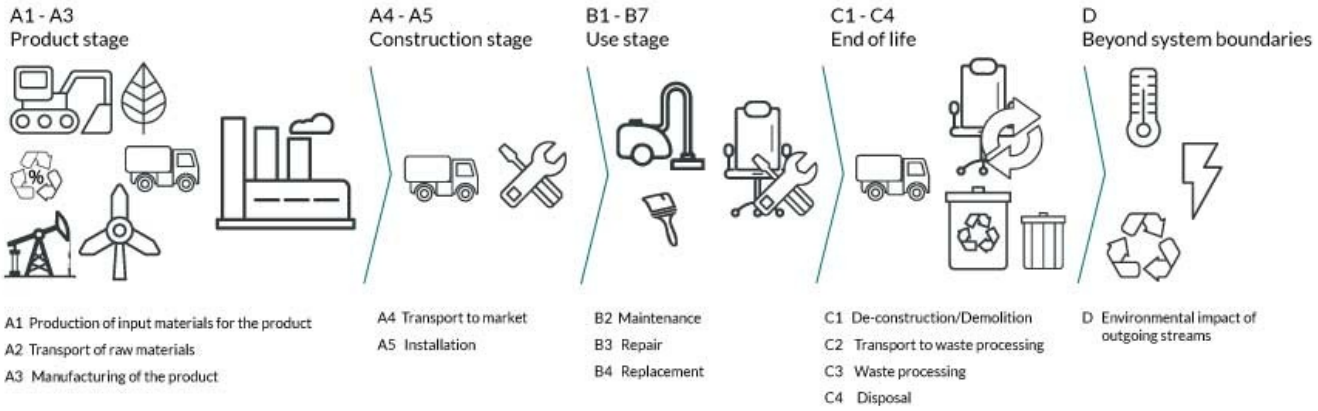
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Metal - Steel	ecoinvent 3.6	Database	2019
Packaging	ecoinvent 3.6	Database	2019
Packaging - Recycled plastic	ecoinvent 3.6	Database	2019
Packaging - Wood	Modified ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Textile - Wool	MD-23110-EN_rev1	EPD	2021
Wood - Plywood	modified ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	X	X	MND	MND	MND	X	X	X	X	X

System boundary:



Additional technical information:

Maintenance and service guides:
For maintenance and service guides, please visit our website at: https://www.blastation.com/downloads/care-instructions

Blå Station offers solutions for renovations and recycling based on customer's preferences, product, condition, quantity and region. Please contact Blå Station for more information.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Absence of data for user and end of life stage:

B1: User stage is fully dependent on application and environment of the product.
B3-B5: Reparation, replacement and refurbishment of the product is dependent on non-domestic usage. Reparation, replacement, and refurbishment are possible, please contact Blå Station for further information for possible solutions.
B6-B7: MAX does not require energy nor water for operational usage.
C1: No special tools are needed for De-construction or demolition of ingoing materials.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	500	0,043	l/tkm	21,50

Assembly (A5)	Unit	Value			
Waste, Packaging cardboard, corrugated, 70 % recycled, to average treatment (kg)	kg	3,25			
Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg)	kg	0,37			
Waste, packaging, pallet, EUR wooden pallet, reusable, average treatment (kg)	kg	10.00			

Maintenance (B2)	Unit	Value			
Water, tap water (kg)	kg	0,50			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	30	0,043	l/tkm	1,29

Waste processing (C3)	Unit	Value			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	0,97			
Waste, materials to recycling (kg)	kg	2,28			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	6,72			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	6,28			
Waste treatment per kg Wood, incineration with fly ash extraction (kg)	kg	0,49			

Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,048			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	4,43			
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0,23			
Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)	kg	0,0057			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity (MJ)	MJ	10,056			
Substitution of thermal energy, district heating (MJ)	MJ	152,14			
Substitution of primary steel with net scrap (kg)	kg	1,74			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact							
Indicator		**Unit**	A1-A3	A4	A5	B2	B3
	GWP-total	kg CO_2 -eq	6,23E+01	1,43E+00	9,01E+00	1,73E-04	0
	GWP-fossil	kg CO_2 -eq	8,11E+01	1,43E+00	9,54E-02	1,72E-04	0
	GWP-biogenic	kg CO_2 -eq	-1,89E+01	5,92E-04	5,87E+00	1,08E-06	0
	GWP-luluc	kg CO_2 -eq	1,18E-01	5,09E-04	2,31E-05	2,79E-07	0
	ODP	kg CFC11 -eq	2,58E-06	3,24E-07	1,50E-08	1,50E-11	0
	AP	mol H+ -eq	3,42E-01	4,11E-03	3,93E-04	1,00E-06	0
	EP-FreshWater	kg P -eq	4,31E-03	1,14E-05	6,53E-07	1,37E-08	0
	EP-Marine	kg N -eq	7,59E-02	8,13E-04	1,62E-04	1,59E-07	0
	EP-Terrestial	mol N -eq	7,58E-01	9,09E-03	1,52E-03	1,85E-06	0
	POCP	kg NMVOC -eq	2,33E-01	3,48E-03	4,27E-04	5,81E-07	0
	ADP-minerals&metals[1]	kg Sb-eq	8,27E-04	3,95E-05	1,65E-06	4,80E-09	0
	ADP-fossil[1]	MJ	1,26E+03	2,16E+01	1,01E+00	2,93E-03	0
	WDP[1]	m^3	2,44E+03	2,09E+01	1,60E+00	5,22E-02	0

Indicator		**Unit**	B4	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	0	0	8,58E-02	2,08E+01	6,82E-02	-2,84E+00
	GWP-fossil	kg CO_2 -eq	0	0	8,58E-02	1,69E+01	6,81E-02	-2,81E+00
	GWP-biogenic	kg CO_2 -eq	0	0	3,55E-05	3,86E+00	5,26E-05	-2,88E-03
	GWP-luluc	kg CO_2 -eq	0	0	3,05E-05	1,04E-04	1,76E-05	-3,12E-02
	ODP	kg CFC11 -eq	0	0	1,94E-08	8,62E-08	1,70E-08	-6,43E-02
	AP	mol H+ -eq	0	0	2,46E-04	1,49E-02	4,10E-04	-1,68E-02
	EP-FreshWater	kg P -eq	0	0	6,85E-07	5,88E-06	7,51E-07	-1,97E-04
	EP-Marine	kg N -eq	0	0	4,88E-05	8,31E-03	1,43E-04	-4,35E-03
	EP-Terrestial	mol N -eq	0	0	5,45E-04	7,95E-02	1,59E-03	-4,59E-02
	POCP	kg NMVOC -eq	0	0	2,09E-04	1,89E-02	4,54E-04	-1,67E-02
	ADP-minerals&metals[1]	kg Sb-eq	0	0	2,37E-06	3,16E-06	9,41E-07	-4,20E-05
	ADP-fossil[1]	MJ	0	0	1,30E+00	7,09E+00	1,28E+00	-2,88E+01
	WDP[1]	m^3	0	0	1,25E+00	2,18E+01	4,07E+00	-5,73E+01

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	A5	B2	B3
	PM	Disease incidence	5,56E-06	8,75E-08	5,64E-09	9,00E-12	0
	IRP[2]	kgBq U235 -eq	2,20E+00	9,45E-02	4,27E-03	2,03E-05	0
	ETP-fw[1]	CTUe	2,74E+03	1,60E+01	1,28E+00	3,17E-03	0
	HTP-c[1]	CTUh	1,57E-07	0,00E+00	5,20E-11	1,00E-12	0
	HTP-nc[1]	CTUh	2,24E-06	1,75E-08	2,30E-09	1,10E-11	0
	SQP[1]	dimensionless	1,68E+03	1,51E+01	7,94E-01	8,19E-04	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	5,25E-09	5,80E-08	7,08E-09	-6,00E-07
	IRP[2]	kgBq U235 -eq	0	0	5,67E-03	1,10E-02	5,26E-03	-7,37E-02
	ETP-fw[1]	CTUe	0	0	9,61E-01	4,57E+01	9,85E-01	-1,76E+02
	HTP-c[1]	CTUh	0	0	0,00E+00	1,41E-09	4,10E-11	-1,05E-08
	HTP-nc[1]	CTUh	0	0	1,05E-09	4,95E-08	1,24E-09	1,35E-07
	SQP[1]	dimensionless	0	0	9,07E-01	7,97E-01	2,91E+00	-8,56E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use							
Indicator		**Unit**	A1-A3	A4	A5	B2	B3
	PERE	MJ	2,76E+02	3,09E-01	1,84E-02	3,98E-04	0
	PERM	MJ	1,86E+02	0,00E+00	-1,73E+02	0,00E+00	0
	PERT	MJ	4,62E+02	3,09E-01	-1,73E+02	3,98E-04	0
	PENRE	MJ	1,07E+03	2,16E+01	1,01E+00	2,93E-03	0
	PENRM	MJ	2,11E+02	0,00E+00	-1,58E+01	0,00E+00	0
	PENRT	MJ	1,28E+03	2,16E+01	-1,47E+01	2,93E-03	0
	SM	kg	4,01E+00	0,00E+00	0,00E+00	0,00E+00	0
	RSF	MJ	8,31E-01	1,11E-02	5,77E-04	3,19E-05	0
	NRSF	MJ	1,12E+00	3,96E-02	2,95E-03	3,15E-05	0
	FW	m^3	1,46E+00	2,31E-03	5,26E-04	5,03E-04	0

Indicator		**Unit**	B4	C1	C2	C3	C4	D
	PERE	MJ	0	0	1,86E-02	1,97E-01	3,11E-02	-7,92E+01
	PERM	MJ	0	0	0,00E+00	-1,29E+01	0,00E+00	0,00E+00
	PERT	MJ	0	0	1,86E-02	-1,27E+01	3,11E-02	-7,92E+01
	PENRE	MJ	0	0	1,30E+00	7,11E+00	1,28E+00	-2,88E+01
	PENRM	MJ	0	0	0,00E+00	-1,95E+02	0,00E+00	0,00E+00
	PENRT	MJ	0	0	1,30E+00	-1,88E+02	1,28E+00	-2,88E+01
	SM	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF	MJ	0	0	6,64E-04	4,69E-03	8,06E-04	5,58E-02
	NRSF	MJ	0	0	2,37E-03	0,00E+00	5,19E-02	-2,60E+00
	FW	m^3	0	0	1,39E-04	2,54E-02	1,16E-03	-9,79E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	B2	B3
	HWD	kg	1,69E-01	1,11E-03	0,00E+00	5,54E-07	0
	NHWD	kg	9,47E+00	1,05E+00	4,12E+00	3,56E-05	0
	RWD	kg	5,99E-03	1,47E-04	0,00E+00	1,72E-08	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	HWD	kg	0	0	6,69E-05	0,00E+00	4,60E+00	-1,06E-02
	NHWD	kg	0	0	6,31E-02	0,00E+00	2,09E-01	-1,08E+00
	RWD	kg	0	0	8,83E-06	0,00E+00	7,83E-06	-6,07E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	B2	B3
	CRU	kg	0,00E+00	0,00E+00	9,50E+00	0,00E+00	0
	MFR	kg	9,02E-03	0,00E+00	3,21E+00	0,00E+00	0
	MER	kg	1,55E-02	0,00E+00	7,23E-01	0,00E+00	0
	EEE	MJ	1,08E-02	0,00E+00	5,31E-01	0,00E+00	0
	EET	MJ	1,63E-01	0,00E+00	8,03E+00	0,00E+00	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	0	0	0,00E+00	2,28E+00	0,00E+00	0,00E+00
	MER	kg	0	0	0,00E+00	1,45E+01	0,00E+00	0,00E+00
	EEE	MJ	0	0	0,00E+00	1,00E+01	0,00E+00	0,00E+00
	EET	MJ	0	0	0,00E+00	1,52E+02	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	6,78E-01
Biogenic carbon content in accompanying packaging	kg C	5,64E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, European average (kWh)	ecoinvent 3.6	428,03	g CO2-eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Key Environmental Indicators

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPtotal	kg CO_2 -eq	62,28	1,43	93,66	90,82
Total energy consumption	MJ	1344,59	21,97	1377,60	1267,03
Amount of recycled materials	%	14,26			

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	A5	B2	B3
GWPIOBC	kg CO_2 -eq	8,08E+01	1,43E+00	2,36E+00	1,73E-04	0

Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	0	0	8,58E-02	1,85E+01	7,20E-02	-3,78E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.
ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.
EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.
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